

Amendments to the Abstract:

Please add the following Abstract after the claims:

The invention relates to a method for producing a wiper arm for window wiping systems in vehicles. According to the invention, an articulated part of a wiper arm is stamped out of a one-sided sheet metal material which is pre-coated on one side, and is then bent in a mold having a U-shaped cross-section. In this way, the coated surface forms the inner side of the articulated part of the wiper arm. Said articulated part is then joined to a wiper arm fixing part by means of a hinge bolt, and the wiper arm is then provided with a layer of paint by means of a spraying or powder technique.